



## Specifications

|                             |  |
|-----------------------------|--|
| <b>Classification</b>       | BS EN 12004 C2FT   |
| <b>Pot Life @ 20°C</b>      | Up to 30 minutes   |
| <b>Bed Thickness</b>        | 2-6mm  |
| <b>Approximate Coverage</b> | <b>Walls:</b> 3kg/m <sup>2</sup><br><b>Floors:</b> 4kg/m <sup>2</sup>  |
| <b>Suitable Trowels</b>     | <b>Walls:</b> Dry areas: 6mm round notches<br><b>Wet Areas:</b> 10mm tapering notches<br><b>Mosaics:</b> 4mm square notches<br><b>Floors:</b> 20mm round notches |

## Suitable For Fixing Tiles To:

- Concrete / Power Floated Concrete
- Cement: Sand Screed
- Calcium Sulphate Screed
- Heated Floors
- Existing Vinyl Tiles/Flooring Grade Asphalt
- Existing Glazed Tiles
- Overlaid Timber Floors
- Cement: Sand Render
- Plaster / Plasterboard
- Swimming Pools & Other Areas of Total Immersion

# NX Rapid Set Flexible Adhesive

## Fast Setting Cement Based Adhesive

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### DESCRIPTION

NX Rapid Set Flexible Wall & Floor Adhesive is a grey cement-based fast setting tile adhesive suitable for fixing porcelain and ceramic tiles to walls & floors in interior and exterior areas. Suitable for thickness between 2mm and 6mm (Up to 15mm in small areas not exceeding 1m<sup>2</sup>). At 20°C, the tiles may be walked on and grouted after approx. 3 hours. Please note that the drying time will be extended at lower temperatures.

Conforms to classification BS EN 12004 C2FT.

### SURFACE PREPARATION

All surfaces should be dry, clean and strong enough to support the tiles to be fixed. Tiling substrates should be true and flat to permit fixing without visible lipping of tile edges. On floors, any gaps exceeding 3mm under a 2 metre straight edge should be corrected using NX 3-50mm Levelling Compound. This will be particularly appropriate where larger tiles or those with rectified edges are being installed. Porous or dusty surfaces must be sealed using NX Multi-Purpose Primer diluted 1:4 with water.

#### Concrete/Cement: Sand Screed

New concrete floors must be allowed to dry for a minimum of 6 weeks. Residual traces of laitance and curing agents should be mechanically removed before tiling commences. Screeds should be a minimum of 21 days old.

#### Cement: Sand Render

Must be at least 14 days old. New render should not be applied to new masonry walls until 6 weeks after the brick or blockwork has been completed. This allows for drying shrinkage to have taken place. In cold conditions these times will be extended.

#### Anhydrite & Hemihydrate (Gypsum) Screeds

These must be cured to their respective manufacturers' directions before tiling can begin. The surface must be free from laitance and primed using progressively stronger coats of NX Multi-Purpose Primer as follows: Diluted 1: 4 parts water. Allow to dry. Diluted 1: 3 parts water. Allow to dry. Diluted 1: 2 parts. Allow to dry.

#### Heated Floors

After tiling the heating should not be switched on for 14 days after which the temperature should be raised at a rate of 5°C per day to operating temperature. Undertile heating cables and mats should be encapsulated in a bed of NX 3-50mm Floor Leveller.

#### Vinyl Tiles / Asphalt

Must be sound & in good condition. Prime with undiluted Multi Purpose Primer & allow to dry.

#### Gypsum Plasterboard\*\*

Seal with NX Multi-Purpose Primer prior to tiling.

#### Gypsum Plaster\*\*

Must be sealed with NX Multi-Purpose Primer before tiling. If finishing plaster is polished, rub down to form a key before priming.

#### Existing Glazed Tiles

Must be well fixed and able to support the additional weight of tiling. Thoroughly clean and degrease & allow to dry before brush applying a slurry bonding coat consisting of 2 parts adhesive: 1 part Multi Purpose Primer Allow to dry.

#### Plywood Overlay On Existing Timber Floors (WBP/Marine grade)\*\*

All sheets should be a minimum of 15-18mm thick and be screwed down to existing boards and joists with staggered joints at 300mm centres and 150mm centres along board edges. The sheets must be sealed on the back, face and edges with NX Multi-Purpose Primer. All timber constructions must be adequately ventilated behind to prevent atmospheric moisture distortion and warpage of the boards themselves.

\*\*In wet areas or those with intermittent wetting such as showers, moisture sensitive backgrounds such as plaster should be tanked using a suitable tanking membrane

### MIXING

Into a clean pail add 1 part of cold water and gradually introduce approximately 3.5 parts adhesive powder, stirring to blend the mixed mortar to a smooth lump-free consistency. The properly mixed adhesive will be thick enough to hold the adhesive ribs without slumping.

### APPLICATION

Using a suitably notched trowel spread the adhesive onto the fixing surface to form parallel ribs into which the tiles should be applied with a firm twisting action. Spread only enough material that remains workable and as such fully wets out on the tile backing. Solid-bed void-free fixing will be necessary on floors and in wet areas. Tile with deeply keyed back profiles may need to be back buttered. The adhesive is designed for thin bed fixing up to 10mm although in isolated areas it can be bedded out up to 12mm in thickness. Tiles may be grouted as soon as the adhesive bed is set. Under normal conditions this will be around 3 hours after fixing although this will be extended in cold conditions. Do not use below 5°C.

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### COVERAGE

On true surfaces with small tiles <200 x 200mm on walls approx. 2.75kg per m<sup>2</sup> and on floors approx. 3.3kg per m<sup>2</sup>. With larger tiles >330 x 330mm on walls approx. 3.3kg per m<sup>2</sup> and on floors approx. 4kg per m<sup>2</sup>.

### STORAGE

Store in dry internal conditions away from direct sunlight between 5-35°C. The product has a 12 month shelf life from date of manufacture.

### TECHNICAL ADVICE

For advice on tile installation products call the Palace Chemicals Technical Helpline on 0151 336 9104.



**Causes Serious Eye Damage**  
**Causes Skin Irritation**  
**May Cause Respiratory Irritation**  
**May Cause An Allergic Skin Reaction**

Causes skin irritation. Harmful if swallowed. Causes serious eye damage. May cause respiratory irritation. Keep out of reach of children. Avoid breathing dust. Wear protective gloves and eye protection. Wash hands thoroughly after handling. IF SKIN IRRITATION OCCURS: Get medical advice/attention. IF SWALLOWED: Call a poison centre or doctor/physician if you feel unwell. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a poison centre or doctor/physician. Dispose of contents/container in accordance with local/regional regulations.

PALACE CHEMICALS LTD  
Speke Hall Industrial Estate  
Speke, Liverpool, L24 1YA  
Tel: +44 (0) 151 486 6101 Fax: +44 (0) 151 448 1982  
Email: sales@palacechemicals.co.uk  
Web: www.palacechemicals.co.uk




REFER TO PRODUCT AND SAFETY DATA SHEET FOR FULL DETAILS.






MADE IN THE UK

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## Fast Setting Cement Based Adhesive

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|---|--|---|-------------------------|---|--|
|    |  |  |                         |  |  |
| Palace Chemicals Ltd,<br>Speke Hall Industrial Estate, Speke, Liverpool, L24 1YA  |  |   |                         |   |  |
| <b>13</b>   |  |   |                         |   |  |
| <b>DoP - 82-82</b>  |  |   |                         |   |  |
| <b>EN 12004:2007 + A1 2012 - C2FT</b><br>Improved fast setting cementitious adhesive,<br>for internal and external tiling |  |   |                         |   |  |
| Reaction to fire  |  |   | Class E                 |   |  |
| Release of dangerous substances   |  |   | See MSDS                |   |  |
| Bond strength as:   |  |   |                         |   |  |
| - Early tensile strength  |  |   | ≥ 0.5 N/mm <sup>2</sup> |   |  |
| - Initial tensile strength  |  |   | ≥ 1.0 N/mm <sup>2</sup> |   |  |
| - Tensile strength after 30 minutes open time   |  |   | ≥ 0.5 N/mm <sup>2</sup> |   |  |
| Durability for:   |  |   |                         |   |  |
| - High tensile adhesion strength after heat ageing  |  |   | ≥ 1.0 N/mm <sup>2</sup> |   |  |
| - Tensile strength after water immersion  |  |   | ≥ 1.0 N/mm <sup>2</sup> |   |  |
| - Tensile adhesion strength after freeze/thaw cycles  |  |   | ≥ 1.0 N/mm <sup>2</sup> |   |  |
| Slip:   |  |   |                         |   |  |
| - Slip  |  |   | ≤ 0.5mm                 |   |  |

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| <b>13</b>   |  |   |                         |   |  |
| <b>DoP - 82-59</b>  |  |   |                         |   |  |
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| Slip:   |  |   |                         |   |  |
| - Slip  |  |   | ≤ 0.5mm                 |   |  |

**WHITE**  
**WEB LINK**



**GREY**  
**WEB LINK**

