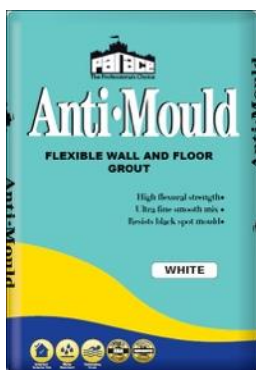




Technical Data Sheet



PALACE ANTI-MOULD GROUT is a polymer reinforced, cement-based joint filling compound, available in WHITE, GREY, ANTHRACITE, CHARCOAL, BROWN, IVORY, BAHAMA BEIGE, SANDSTONE, & LIMESTONE for wall & floor tile joints up to 15mm wide around all types of ceramic wall tiles.

- High strength grout with enhanced abrasion & water resistance
- Contains a protective biocide to resist black spot mould growth
- Suitable joints from 2 to 15mm wide including in showers & immersed areas.
- Suitable for heated floors & surfaces where limited movement is likely.
- Recommended for grouting porcelain, vitrified, glazed, glass, mosaics & marble

Description:

PALACE ANTI-MOULD GROUT is available in a range of 9 colours (see below) for wall & floor tile joints up to 15mm wide. It is an easy to mix, readily compactable grouting compound which can be applied across all types of ceramic tiled surfaces using a sponge or rubber squeegee. **PALACE ANTI-MOULD GROUT** will dry to a hard, durable, shrink resistant, mould resistant and water-resistant finish, suitable for internal and external locations and especially in sanitary areas in kitchens, showers, toilets & bathrooms where inhibition of fungal growth is essential. **PALACE ANTI-MOULD GROUT** is recommended when fixing tiles applied over timber ply-boards and heated sub-floors where some minor vibration can be expected.

Surface Preparation:

Check that all tiles are securely fixed and that the adhesive has thoroughly dried before applying any load or pressure to the tiled surface. Ensure all joints are raked clear of any excess adhesive residues to allow an even and consistent depth of grout to be applied in all areas and do not leave water standing in joints. Note: Certain types of tile may be porous, prone to surface discolouration or mild abrasion and some natural stone and porous, un-glazed tiles are particularly prone to absorption of grout fines. Apply mixed grout to a spare tile to determine whether staining or scratching is likely and consult the tile manufacturer prior as to whether they recommend a suitable sealing compound to protect the surface.

Mix Preparation:

PALACE ANTI-MOULD GROUT should be added to water in a clean container whilst mechanically stirring and mixing thoroughly to give a smooth, consistent and easily worked mortar. The recommended mixing proportions by volume are approximately 1-part water to 3 parts powder by volume (approximately 1.2 litres per 3kg sachet of powder). Do not add more water than is necessary as this may prolong drying, affect the finished colour shade and significantly reduce the strength of the cured grout.

Part-used grout should never be “freshened up” with later water additions but should always be discarded once it appears to lose workability. In ideal conditions (20°C), fast-setting **PALACE ANTI-MOULD GROUT** will remain readily workable for up to 1 hour and then reach final set after 90 to 120 minutes. When grouting over a large area using several bags of grout, ensure all mixes are from the same batch and that a consistent and identical water addition is used for each mix.

Application Method:

Use a rubber squeegee, or smooth sponge to work the grout thoroughly and consistently into the tile joints, removing the excess as work proceeds across the tiled area. Fine grout residues can be washed away with a lightly damp cloth or sponge up to 2 hours after application, with a final clean finish being achieved using a dry cloth to polish the surface when the joints have dried and hardened. Always ensure cleaning cloths are clean and free from any contamination and no excess water remains on the cleaned surface, as both are likely to cause colour inconsistency on the surface of the cured grout. **PALACE ANTI-MOULD GROUT** will be more difficult to remove from tiled surfaces than standard wall grout when dry therefore extra care is necessary to ensure residues are completely removed as the application proceeds before the grout begins to dry. If completing a shower, do NOT use shower for at least 2 weeks (BS 5385: Part 4:2009, clause 7.2.1).

Storage & Packaging:

PALACE ANTI-MOULD GROUT is supplied in 3kg moisture resistant air-tight sachets or 10kg sacks containing 4 x 2.5kg air tight sachets and has a minimum storage life of 12 months if stored in dry, un-opened conditions.

EN ISO 14001



EMS 85788

EN ISO 9001



FM 01010

EN ISO 18001



OHS 596309

PALACE CHEMICALS Ltd

Speke Hall Industrial Estate;
Speke; Liverpool; L24 1YA
Tel: 0151 486 6101 – Fax: 0151 448 1982
e-mail: sales@palacechemicals.co.uk





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Coverage:

This will depend on the tile size, joint width and depth and the Grout Coverage Factor, which for **PALACE ANTI-MOULD GROUT** is 1.7. The approximate grout requirements for square or rectangular tiles can be estimated as follows:

$$\frac{(\text{Tile length} + \text{Tile width}) \times \text{Joint width} \times \text{Joint depth} \times 1.7}{(\text{Tile length} \times \text{Tile width})}$$

Joint Width	Tile Size (mm)	Coverage (kg)
6mm	150 x 200 x 6	0.67 kg/m ²
6mm	200 x 250 x 10	0.86 kg/m ²
8mm	100 x 100 x 8	2.00 kg/m ²
8mm	150 x 150 x 6	1.00 kg/m ²

Health & Safety:

Always ensure that appropriate PPE is worn when mixing & applying this product to ensure protection from airborne dust and skin contact with the mixed liquid product. Wash hands after use and launder stained clothing. Do not consume food when working with this material and keep children & animals away from any possible risk of contact. A complete PALACE material safety data sheet is available on request or online at www.palacechemicals.co.uk

Quality & Environment:

All Palace Chemicals products are manufactured under a BSI accredited ISO 9001:2015 Quality Management System, along with an ISO 14001:2015 Environmental Management system continually working to reduce our carbon

Disclaimer:

The information provided by this Technical data sheet is given in good faith and is to the best of our current knowledge true and accurate, however it is given without guarantee, as conditions of use and workmanship involved are both beyond our control. All information supplied is subject to the company's terms and conditions of sale, copies of which are available on request.

Technical summary:

Unit sizes:	3kg & 10kg
Colours:	9 – see below
Joint widths:	2 - 15mm
Time till foot traffic:	24 hours*
Working pot life:	2 hours*
Initial Set time:	4 - 5 hours*
Application Temperatures:	5 – 35°C

- * Dependent on temperature substrate and site conditions

Performance test data:

EN 13888 – CG 2WA	
Improved cementitious grout with additional characteristics of reduced water absorption and high abrasion resistance	
Abrasion Resistance	< 1000 mm ³
Compressive Strength – (dry)	> 15.0 N/mm ²
Compressive Strength – (freeze thaw)	> 15.0 N/mm ²
Flexural Strength – (dry)	> 2.5 N/mm ²
Flexural Strength – (freeze thaw)	> 2.5 N/mm ²
Shrinkage	< 2.0 mm/m
Water Absorption at 30 mins	< 2.0 g
Water Absorption at 6 hours	< 5.0 g
Resistance to Fire	NPD

Colours available:

ANTHRACITE	BROWN	CHARCOAL

GREY	BAHAMA	SANDSTONE

LIMESTONE	IVORY	WHITE

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