

# **TECHNICAL DATA SHEET**

NOV 2025 Ver 01 - PALAM 25.11.25



# FLEXIBLE ANTI-MOULD

FLEXIBLE WALL & FLOOR TILE GROUT

- Flexbile wall & floor grout
- For use with grout joints up to 15mm
- Black spot mould resistance
- Durable & smooth finish
- Easy to mix & use

## **DESCRIPTION**

**PALACE ANTI-MOULD** is a cementitious wall & floor tile grout, suitable for joints up to 15mm wide, that mixes to a non-slump, smooth paste and is easily applied across all types of tiled surfaces using a grout float or rubber squeegee. **PALACE ANTI-MOULD** sets to a hard, durable, shrink, mould and water resistant finish. Suitable for internal or external locations and sanitary areas including kitchens, showers, toilets, pools & bathrooms where inhibition of fungal growth is essential.

#### Conforms to BS EN 13888 Type CG2WA

## **SURFACE PREPARATION**

Check that all tiles are securely fixed and the adhesive has set before applying any load or pressure to the tiled surface. Ensure all joints are raked clear of any excess adhesive residue to allow an even and consistent depth of grout to be applied.

**Note:** Certain types of tiles like natural stone and un-glazed tiles are porous and may be prone to surface discolouration, especially when applying coloured grouts. Some tile glazes are also very soft and could potentially be scratched by the grout during application. Apply grout to a spare tile or test area to check first before grouting the whole tiling project.

### **TECHNICAL DATA**

\* Dependent on temperature, substrate and site conditions

| UNIT SIZE                | 3 / 10kg  |
|--------------------------|---|
| COLOURS                  | Anthracite / Brown / Charcoal<br>Grey / Bahama Beige<br>Sandstone / Limestone / Ivory<br>White / Silver Grey<br>Graphite / Gun Grey |
| JOINT WIDTH              | 2 - 15mm  |
| TIME UNTIL FOOT TRAFFIC  | 24 hours*   |
| WORKING POT LIFE         | 2 hours*  |
| INITIAL SET TIME         | 4 - 5 hours @ 20°C*   |
| APPLICATION TEMPERATURES | 5 - 25°C  |
| CLASSIFICATION           | CG2WA   |









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#### **MIXING**

Use a clean mixing bucket. Slowly add powder to water and use a slow speed mechanical mixer with consistent agitation to achieve a smooth lump-free paste. A mix ratio of approximately 3:1 powder to water is recommended and the smooth fresh paste should be left for 10 minutes to firm up prior to use. If using a mechanical drill mixer, do not exceed 300rpm and avoid excessive air entrainment. The mixed paste will have a working pot-life of about 2 hours and will be set firm after 24 hours.

#### **APPLICATION**

Use a grout float or rubber squeegee, taking care to fully compress the grout into the depth of the joints and removing the excess as work proceeds across the tiled area. Use a damp (not overly wet) sponge to clean the tiled surface no later than 6 hours after completing the application for the best results. Once the grout has set, give the area a final polish to remove any remaining film using a clean dry cloth.

**Note:** Part-used grout should not be "freshened up" with additional water, but should be discarded once workability is lost.

#### **PRECAUTIONS**

Do not grout more than approx. 2 sq. metres at a time, otherwise the grout may become increasingly difficult to remove from the tiled surface if allowed to dry. Always check that porous floor tiles can be washed clean and will not absorb the colour of **PALACE ANTI-MOULD GROUT** before applying.

**Note:** When using more than 1 pack of grout always ensure they are derived from the same batch number and maintain the exact water addition for each subsequent mix. If completing a shower or pool, DO NOT use for at least 2 weeks. (BS 5385 Part 4 clause 7.2.1).

#### **COVERAGE**

Grout coverage depends upon tile size, joint width and depth.

The following table may be useful to estimate the quantity of **PALACE ANTI-MOULD GROUT** required:

| JOINT WIDTH | TILE SIZE (MM) | COVERAGE (KG/M2)       | M² / 5KG |
|-------------|----------------|------------------------|----------|
| 2           | 100 x 100 x 6  | 0.50 kg/m <sup>2</sup> | 10.00    |
| 3           | 250 x 300 x 8  | 0.35 kg/m <sup>2</sup> | 14.29    |
| 3           | 400 x 600 x 8  | 0.20 kg/m <sup>2</sup> | 25.00    |
| 5           | 600 x 600 x 9  | 0.30 kg/m <sup>2</sup> | 16.67    |



#### **STORAGE**

Keep the product sealed until use in dry, well ventilated conditions at an ambient temperature and away from all sources of damp. When kept in its original sealed state in a permanently dry environment, this product will retain a shelf life of up to 12 months from date of manufacture. Should further technical information be required, contact the Palace Technical helpline on 0151 486 6101.









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#### **HEALTH & SAFETY**





# Causes Serious Eye Damage. Causes Skin Irriration. May Cause Respiratory Irritation. May Cause An Allergic Reaction

Keep out of reach of children. Avoid breathing dust. Wear protective gloves/protective clothing/eye protection or face protection (mask). Use only outdoors or in a well ventilated area. IF IN EYES: rinse cautiously with water for several minutes, remove contact lenses, continue rinsing and immediately call for medical assistance. IF ON SKIN: Wash with plenty of water and soap. Take off contaminated clothing and wash before reuse. If skin irritation or rash occurs seek medical attention. If inhaled, remove victim to fresh air and keep at rest in a position comfortable for breathing. If you feel unwell, call for medical assistance.

Contains: Octyl Isothiazolinone

A complete PALACE material safety data sheet is available on request or online at www.palacechemicals.co.uk

## **QUALITY & ENVIRONMENT**

All Palace Chemicals products are manufactured under a BSI accredited ISO 9001:2015 Quality Management System, along with an ISO 14001 Environmental Management system continually working to reduce our carbon footprint.

## TECHNICAL ADVICE

For advice on tile installation products call the Palace Chemicals Technical Helpline on 0151 336 9104.

#### **DISCLAIMER**

The information provided by this Technical data sheet is given in good faith and is to the best of our current knowledge true and accurate. Our products are guaranteed against defective materials and manufacture and will be replaced or money refunded if the goods do not comply with our promotional literature. We cannot however accept responsibility arising from the application or use of our products because we have no direct or control over where and how our products are stored and used. All products are sold and guaranteed subject to our terms and conditions of sale, copies of which may be obtained on request.

#### **CLASSIFICATION**

UK





1289 - 21

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DoP - 46-37

#### EN 13888 - CG2WA

Improved cementitious grout with additional characteristics of reduced water absorption and high abrasion resistance

| Release of dangerous substrates     | See MSDS                              |
|-------------------------------------|---------------------------------------|
| Abrasion resistance                 | > 1000mm <sup>3</sup>                 |
| Strength as:                        |                                       |
| - Compressive strength (dry)        | ≥ 15.0 N/mm²                          |
| - Compressive stength (freeze thaw) | ≥ 15.0 N/mm²                          |
| - Flexural strength (dry)           | ≥ 2.5 N/mm²                           |
| - Flexural strength (freeze thaw)   | ≥ 2.5 N/mm²                           |
| Shrinkage:                          |                                       |
| - Shrinkage                         | < 2.0 N/mm²                           |
| Water absorption:                   |                                       |
| - Water absorption at 30 mins       | < 2.0g                                |
| - Water absorption at 6 hours       | < 5.0g                                |
| Resistance to fire                  | NPD                                   |
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