



4-XLT

DS-080.0-0813

**Globally Proven
Construction Solutions**



1. PRODUCT NAME

Laticrete 4-XLT

2. MANUFACTURER

LATICRETE UK
Speke Hall Industrial Estate
Speke, Liverpool, Merseyside, L24 1YA
United Kingdom
Tel: 0151 486 6101
Fax: 0151 448 1982
e-mail: sales@laticrete.co.uk
www.laticrete.co.uk

3. PRODUCT DESCRIPTION

LATICRETE 4-XLT is a multi-use, polymer fortified adhesive mortar built on the new Water Dispersion Technology™ (WDT) platform. WDT provides for the complete dispersion of water within the mix allowing users to achieve the desired application consistency. 4-XLT offers tremendous utility including non-sag wall installations, medium bed build up of up to 19 mm and thin-set applications of floors. In addition, 4-XLT is the first product from LATICRETE to come incorporated with the new DUST LOCK™ Technology. This unique way of manufacturing our adhesives dramatically reduces mess both during transportation of the product as well as during mixing.

Uses

- For wall installations of interior and exterior ceramic tile, porcelain tile and stone
- Can be used as a medium bed mortar for flooring installations
- Ideal for most types of thin-set flooring applications

Advantages

- Incredible non-sag performance, including large and heavy tile
- Excellent medium bed performance, 19 mm thick without shrinkage
- Utilizes Water Dispersion Technology allowing for different mortar consistencies
- DUST LOCK Technology dramatically reduces mess both during transportation of the product as well as during mixing
- Smooth and Creamy consistency
- "Extra Heavy" rating per ASTM C627

- Exceeds ANSI A118.4 and 118.11 Shear Bond Strength Requirements
- Bonds to many suitable substrates

Suitable Substrates

- Exterior glue plywood*
- Concrete
- Concrete block
- Ceramic tile and stone
- Gypsum wallboard*
- Cement backer board**
- Brick and concrete masonry
- Non-water soluble cut-back adhesive

* Interior use only.

** Consult cement backer board manufacturer for specific installation recommendations and to verify acceptability for exterior use.

Packaging

20.0 kg bag

Colours

Grey and White

Approximate Coverage

20.0 kg bag

Trowel Size	m ²
6 mm x 6 mm notched trowel	6.6 – 8.0
6 mm x 9 mm notched trowel	5.0 – 5.9
12 mm x 12 mm) notched trowel	3.3 – 4.0

Shelf Life

Factory sealed containers of this product are guaranteed to be of first quality for one (1) year* if stored off the ground in a dry area.

* High humidity will reduce the shelf life of bagged product.

Limitations

- Not for use directly over OSB, particle board, luan, Masonite® or hardwood floors.
- For veneer installations using this product, consult local building code requirements regarding limitations and installation system specifications.
- Not for use over VAT, VCT, vinyl and plastic laminates.
- Adhesives/mastics, mortars and grouts for ceramic tile, pavers, brick and stone are not replacements for waterproofing membranes. When a waterproofing membrane is required, use a LATICRETE® HYDROBAN waterproofing membrane (see Section 10 **FILING SYSTEM**).
- Not for use in submerged applications. For these applications, use 254 Platinum.

Note: Surfaces must be structurally sound, stable and rigid enough to support ceramic/stone tile, thin brick and similar finishes. Substrate deflection under all live, dead and impact loads, including concentrated loads, must not exceed L/360 for thin bed ceramic tile/brick installations or L/480 for thin bed stone installations where L=span length (except where local building codes specify more stringent deflection requirements).

Cautions

Consult MSDS for more safety information.

- Some marbles and other stones have low flexural strength and might not be suitable for installation over wood floors.
- Use LATAPOXY® 300 Adhesive for installing green marble or water sensitive stone and agglomerates, and resin backed tiles and stones.
- During cold weather, protect finished work from traffic until fully cured.
- Contains portland cement and silica sand. May irritate eyes and skin. Avoid contact with eyes or prolonged contact with skin. In case of contact, flush thoroughly with water.
- DO NOT take internally. Silica sand may cause cancer or serious lung problems. Avoid breathing dust. Wear a respirator in dusty areas.
- For white and light-colored stones, use 4-XLT (white).
- Keep out of reach of children.

4. TECHNICAL DATA

Applicable Standard

ANSI A118.4, ANSI A118.11
EN12004 C2TE

Physical Properties

20kg mixed with 4.6 litres.

Test	Test Method	Results
Shear Bond, Porcelain Tile, 28 day	ANSI AS118.4 5.2.4	300–350 psi (2.1–2.4 MPa)
Shear Bond, Quarry Tile/Plywood, 28 day	ANSI A118.11 4.1.1.2	160–180 psi (1.0–1.1 MPa)
Tensile Strength 28 day	EN 1348 8.2	>1.0 N/mm ²
Tensile Strength 28 day water immersion	EN 1348 8.3	>1.0 N/mm ²
Sag on Wall	EN 13008	< 0.5 mm

Working Properties

Pot Life	4 hours
Time To Traffic	24 hours

Specifications subject to change without notification. Results shown are typical but reflect test procedures used. Actual field performance will depend on installation methods and site conditions.

5. INSTALLATION

Surface Preparation

All surfaces should be between 40°F (4°C) and 90°F (32°C) and structurally sound, clean and free of all dirt, oil, grease, paint, concrete sealers or curing compounds. Rough or uneven concrete surfaces should be made smooth with a LATICRETE latex fortified underlayment or leveling mortar to provide a proper finish. Dry, dusty concrete slabs or masonry should be dampened and excess water

swept off. Installation may be made on a damp surface. New concrete slabs shall be damp cured and 28 days old before application. All slabs must be plumb and true to within 6 mm in 3 m. Movement joints shall be provided through the tile work from all construction or expansion joints in the substrate. Follow BS 5385–5:2009 section 8 for the design & installation of movement joints within the tiled area. Do not cover movement joints with mortar.

1. Installer must verify that deflection under all live, dead and impact loads of interior plywood floors does not exceed industry standards of L/360 for ceramic tile and brick or L/480 for stone installations where L=span length.
2. Minimum construction for interior plywood floors:
SUBFLOOR: minimum 15 mm thick (WBP) exterior glue plywood, either plain with all sheet edges blocked or tongue and groove, over bridged joints spaced no more than 400 mm maximum. Screw fix plywood at 150 mm (6") centres along sheet ends and 200 mm centres along intermediate supports with coated or hot galvanized screws; allow 3 mm between sheet ends and 6 mm between sheet edges at the perimeter; all sheet ends must be supported by a framing member; glue sheets to joints with construction adhesive.
UNDERLAYMENT: WBP 15 mm thick exterior glue plywood fastened at 150 mm (6") centres along sheet ends and 8" (200 mm) centres in the panel field (both directions) with coated or hot galvanized screws; allow 3 mm to 6 mm between sheets and 6 mm between sheet edges and any abutting surfaces; offset underlayment joints from joints in subfloor and stagger joints between sheet ends; glue underlayment to subfloor with construction adhesive. Refer to Technical Data Sheet 152 "Bonding Ceramic Tile, Stone or Brick Over Wood Floors".

Mixing — 20.0kg bag

For Walls and Medium Bed Applications

Place 4.6 litres of clean water in a bucket and slowly add the entire bag of 4-XLT. Mix with slow speed mixer for one minute, a noticeable change will occur when the mix transforms from what appears to be dry consistency to a usable consistency. Allow to stand for 5 minutes, remix and use. Job site conditions might vary. Add only slightly more water within five (5) minutes of completing second mix only to achieve the desired consistency (if necessary). Prior to the water dispersing action taking affect for wall and medium bed applications, mix may seem dry. Dependent upon the strength of the power mixer being utilized, it may be necessary to mix only 1/2 of a bag (10kg) at one time.

For Thin Bed Applications

Place 5.0 litres of clean water in a pail and slowly add the entire bag of 4-XLT. Mix with slow speed mixer for one minute or until a creamy smooth consistency is reached. Allow to stand for 5 minutes, remix and use.

Application

Walls

Key materials into substrate thoroughly. Comb on additional mortar with the notched side, use a 6 mm x 9 mm notched trowel. Back butter all tile and stone of 300 mm x 300 mm or larger to provide full bedding & coverage.

Note: Use proper sized notched trowel to ensure full bedding of the tile. Spread only enough mortar that can be covered with tile within 15–20 minutes. Place tile and beat in with rubber mallet to embed.

Adjust as necessary. Check mortar for complete coverage by periodically removing a tile and inspecting the transfer onto the back of the tile. The size and weight of the tile will vary. Conduct a small test area for non-sag performance. Due to job site conditions and differences in finish material types; ledger boards, shims, wedges or spacers may be required to maintain finish levels and heights.

Medium Bed

Key the mortar to the substrate with the flat side of the trowel. Press firmly to work into the surface. Comb on additional mortar with the notched side. Use (12 mm x 12 mm) or a (18 mm) half loop trowel.

Note: Use the proper sized notched trowel to ensure full bedding of the tile. Spread as much mortar as can be covered with tile in 15–20 minutes. Back butter large tiles of 300 mm x 300 mm or more to provide full bedding and firm support. Place tile into wet sticky mortar and beat in using a beating block and rubber mallet to embed tile and adjust until level. Check mortar for complete coverage by periodically removing a tile and inspecting bedding mortar transfer onto back of tile. If mortar is skinned over (not sticky), remove and replace with fresh mortar.

Grouting

Grout installation after a minimum of 24 hours curing time at 70°F (21°C). Grout with SPECTRALOCK®† PRO Premium Grout†, SPECTRALOCK PRO Grout†, PERMACOLOR®^ Grout mixed with water.

Cleaning

Clean tools with water.

6. AVAILABILITY AND COST

Availability

LATICRETE and LATAPOXY® materials are available worldwide. For on-line Distributor Information, call 0151 486 6101 or visit LATICRETE UK at www.laticrete.co.uk

7. MAINTENANCE

LATICRETE and LATAPOXY grouts require routine cleaning with a neutral pH soap and water. All other LATICRETE and LATAPOXY materials require no maintenance but installation performance and durability may depend on properly maintaining products supplied by other manufacturers.

8. TECHNICAL SERVICES

Technical Assistance

Information is available by calling the LATICRETE UK Technical Service Hotline:

Tel: 0151 486 6101

Fax: 0151 448 1982

e-mail: sales@laticrete.co.uk

Technical and Safety Literature

To acquire technical and safety literature, please visit our website at www.laticrete.co.uk

9. DISCLAIMER

The information contained in this document is given in good faith and to the best of our knowledge is true and accurate.

This information is subject to change without notice and it is the responsibility of the user to obtain up to date and current information.

The use of this product is beyond our control and liability is assumed by the user when used incorrectly and not in accordance with LATICRETE guidelines.

The manufacturer is not responsible for any loss or damage arising from incorrect usage of this product.

The specifier or other party responsible for the project must ensure that the details in this data sheet are appropriate for the intended application and that additional detailing is performed for specific design or any areas that fall outside the scope of this specification.

LATICRETE International, Inc.

One LATICRETE Park North, Bethany, CT 06524-3423 USA • 1.800.243.4788 • +1.203.393.0010 • www.laticrete.com

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